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Technical drawing of a 6H-M-HSS-Co drill bit. The drawing includes a side view of the drill bit with a double-flute design, a top view showing the 6H (hex) shank, and a detailed view of the cutting edge. The cutting edge is labeled with a 60° angle and a chip formation diagram showing a chip of length l_A and a chip thickness $C = 2-3 \text{ Gg}$. The material is specified as HSS-Co.